

Work Order ID 52327

Tuesday, September 22, 2009 3:12:03 PM



Page 1

Item ID: D2237

Accept



Setup Start



Revision ID: D1

Stop



Item Name: Striker Plate

Start Date: 9/23/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 40.00

Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *09-24*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2237

Rev D1

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D
if necessary

☐ Dwg Rev: *D1*

☐ Prog Rev: *D1*

☐ 2-Deburr

Deburr m.f. 09/10/19

18 9-10-19



110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

18 9-10-19

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

2) 09/10/19



ASPAIS

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Item Name: Striker Plate

Start Date: 9/23/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 40.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Small Fab

Small Fab

Memo

0.00

SB 09/10/20

55

0

Small Fab

1-Form as per drawing

140

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

25 09/10/20

center

55

f

Quality Control

150

0.00



Identify as per dwg & Stock Location: 21

Packaging

Memo

0.00

29/1421 (55)

Packaging

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Accept



Setup Start



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Item Name: Striker Plate

Start Date: 9/23/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/21 HJ
mf
09-10-21

Picklist Print

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Page 1

Work Order ID: 52327



Parent Item: D2237RevD1



Parent Item Name: Striker Plate



Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S22GA 		Purchased	No			100	sf	47.8847	0.4211	0.000		
304/316 .032 Sheet												189-10-19

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

47.88473684

109023

32.45

109057

12.1347368

109088

3.3

109057

SL

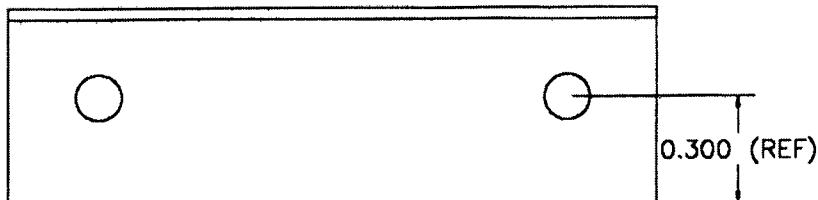
20

DART

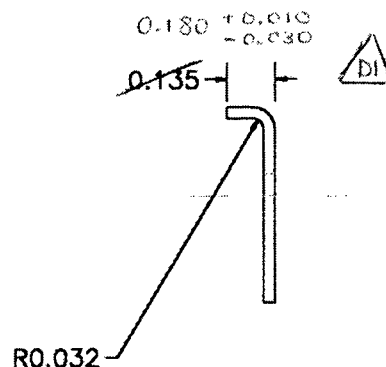


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE	TITLE	SCALE	
94:10:25	STRIKER PLATE	2:1	
DI	04.06.15	UPDATE DIMENSION	

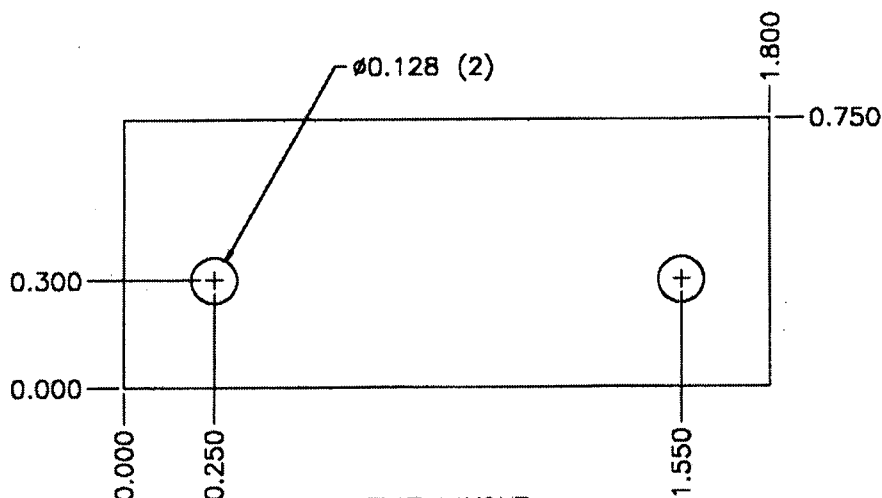
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97/12/17 DS



BEND DETAIL



SHOP COPY
RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. 52327



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK